

RÄMÖ OY

SHEET METAL WORK

The sheet metal department specializes in the manufacture of steel structures. We manufacture steel structures as partial deliveries for the needs of both industry and our own machine shop.

Metal plate hall 20x120 m

Crane: 2 pcs 10 and 5 tn, lifting height: 7.5 m

Flame cutting machine Suprarex SXE-P NCE 510

Control system cutting range: 4200x13000 mm, cutting thickness: 200 mm

Plasma cutting machine Union Carbide C 250

Cutting range: 4200x13000, cutting thickness: 60 mm

Sheet metal cutter AK 4200/16 Aliko

Cutting width: 4200 mm, cutting thickness: Fe 16 mm

Powder arc welding tower Lincoln NA3 1000A

Working area: 3000x3000x15000

Edge press ALIKO 8000/800

Press force: 800 tn Edge length: 8000 mm spacing: 6050 mm depth: 550 mm

Edge press Ursviken

Compression force: 320 tn edge length: 4100 mm spacing: 3000 mm depth: 250 mm

Eccentric press PMB-32

Compression force: 32 tn Stroke length: 8-86 mm

Eccentric press Balgon

Compression force: 70 tn Stroke length: 0-125 mm